



WINDSHIELD INSTALLATION KIT PART# C4901/C4902

This kit designed to be used for (1) windshield installation.

PARTS LIST

- (1) WINDSHIELD GASKET
- (50) STAINLESS SCREWS
- (50) STAINLESS NYLOC NUT

INSTALLATION INSTRUCTIONS

1. Remove windshield and thoroughly clean the window channel of all rubber and or silicone or equivalent weather sealers.
2. Glue the rubber Windshield Gasket in place with a good automotive trim adhesive such as those offered by 3M or Permatex.
3. Fit the window to the opening make alterations as necessary.
4. Place a strip of tape along the outer circumference of the windshield.
5. Mark on the tape where to drill (50) evenly spaced holes for the mounting Screws and NyLoc Nuts. Ensure you have access to the screws after they are installed so you can get the Nyloc Nut on and tightened.
6. Move any holes that you will not have access to.
7. Drill the holes through the window, Windshield Gasket, (Drill slowly while drilling the rubber) and steel window channel on the vehicle.
8. Countersink the windshield mounting holes to fit the Stainless Screw heads.
9. Clean all material left from the last operation before mounting window.
10. Bolt the window in place do not over tighten the bolts.

*For Technical Assistance, Call Moroso's Tech Line at
(203) 458-0542, 8:30am – 5:00pm Eastern Time*

COMPETITION ENGINEERING

80 Carter Drive, Guilford, CT 06437

Phone: (203) 453-5200 • Fax: (203) 453-6906

Rev.A
021105

Visit Us At www.moroso.com

C4901INST