



INSTALLATION INSTRUCTIONS LIFTER VALLEY VENTS P/N 25025

Note: Installation of this kit is best accomplished before block has been sent out for cleaning. All chips created during the tapping of the oil drain holes (located at the bottom of the lifter valley) **must be removed from the block.**

1. Locate and tap all (8) holes located on the bottom of the lifter valley. (See Fig. 1)
Note: Drain holes do not need to be drilled before tapping.
2. Tap all (8) holes with a 1/4 -18 NPT tap.
3. After the block has been thoroughly cleaned screw the (8) vents into the drain holes (tapped in an earlier Step).

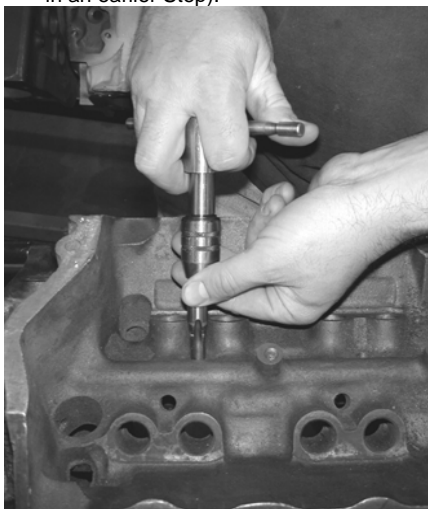


Fig. (1)

**For Technical Assistance, Call Moroso's Tech Line at
(203) 458-0542, 458-0546 8:30am – 5:00pm Eastern Time**

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