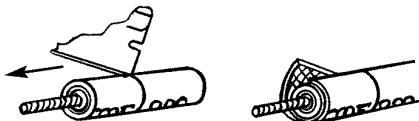
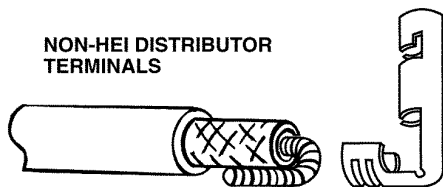


5. Remove wire from tool and SLOWLY rotate the scored section of insulation in a clockwise direction. Do this several times, slowly, until it pulls off easily. Using a pair of side cutters, trim the wound conductor to a length of approximately 5/8" from the remaining insulation. Try to use cutters that are sharp because the Kevlar reinforcing strands are very tough.



6. Use the razor blade to slit only the blue silicone outer jacket, from the second score line towards the exposed conductor. Peel the jacket off and discard. Trim away any of the remaining glass braid.

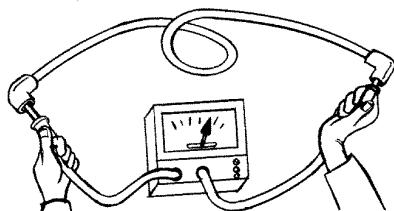
#### NON-HEI DISTRIBUTOR TERMINALS



#### HEI DISTRIBUTOR TERMINALS



7. Fold the conductor back over the jacket insulation, slip the terminal over the lead and crimp the terminal to the wire.  
For HEI Wire Sets, lubricate the end of the wire and terminal and push into the distributor boot. Check to make sure terminal is aligned inside of boot.  
For Non-HEI Wire Sets, lubricate the end of the wire and terminal and pull the boot over the terminal. Check to make sure that the terminal is properly seated in the boot.



8. Check the wire's continuity with a test light or preferably an ohm meter. The meter should read approximately 800 ohms per foot of wire.

**NOTE!** Proper care must be taken when stripping and installing terminals so that conductor integrity and continuity is maintained. If the conductor is broken or cut, the result will be an engine that misfires due to internal arcing (which also causes radio interference) or arcing directly to ground.

**WIRE CARE:** If cleaning is needed, wipe down with a silicone spray. DO NOT USE PARTS CLEANER OR OTHER SOLUTIONS CONTAINING PETROLEUM DISTILLATES!

**For Technical Assistance, call Moroso's Tech Line at  
(203) 458-0542, 8:30am-5:00pm Eastern Time**

**MOROSO PERFORMANCE PRODUCTS**  
80 Carter Drive • P.O. Box 1470 • Guilford, CT 06437 Phone:  
(203) 453-6571 • Fax: (203) 453-6906

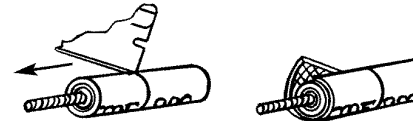
**Visit Us At [www.moroso.com](http://www.moroso.com)**

Rev.B  
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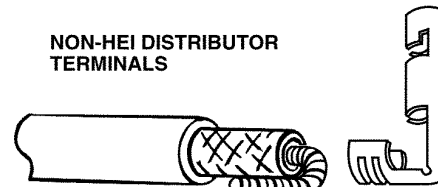


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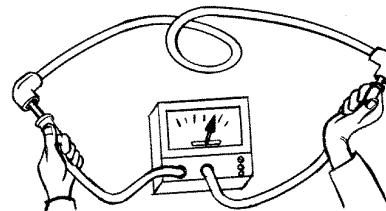
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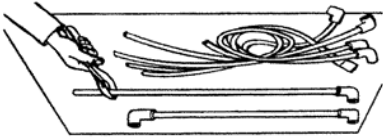


## Installation Instructions

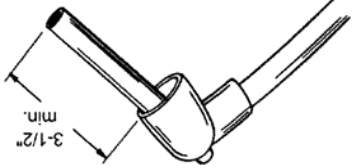
### Super Max 11 11mm Universal Spiral Core Wire Set

- In the lab, on the dyno, and at the racetrack, Moroso Blue Max and Super Max Spiral Core Wire has proven to be the finest wire available for today's racing engines. Proper installation will ensure that you get all the performance your ignition system can deliver.

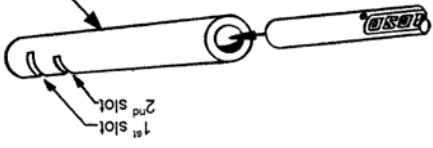
**NOTE:** To ensure that your engine's firing order remains in proper sequence, we recommend that you replace only one wire at a time.



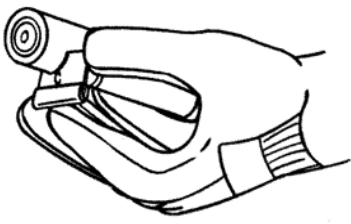
1. Determine the required wire length of each distributor end of the wire to proper length with a side cutter or razor blade.



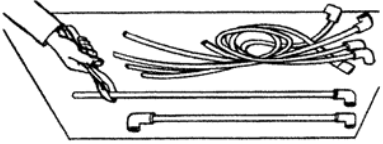
**FOR HEI WIRE SETS PROCEED TO STEP 3**  
**BOOTS/TERMINALS ONLY**  
Lubricate the end of the wire with a silicone spray lubricant, then slide a boot over the end of the wire. Pull the boot up the wire a minimum of 3 1/2" for stripping tool clearance.



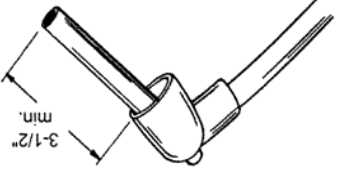
3. Insert distributor end of wire into the supplied wire stripping tool from the end and furthest from the two slots across the tool. Push wire in until it extends beyond the end of the tool by approximately 1/2". This extra amount of wire will allow the center conductor to be trimmed should it unravel slightly after removing the insulation and outer jacket.



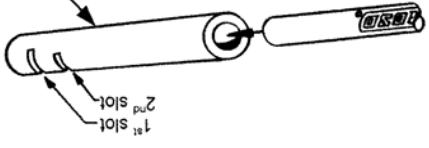
4. Place the stripping tool, slotted side up, on a flat surface. Using a single edge razor blade, insert the blade into the first slot and press the blade into the wire's insulation until the blade degrees counter-clockwise against the blade a few times to score the insulation. Leave the wire in the tool and move the razor blade into the second slot and repeat the procedure.



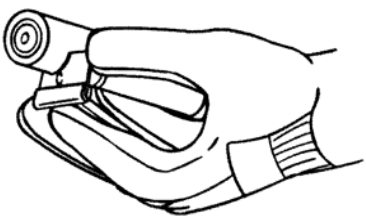
1. Determine the required wire length of each spark plug wire and choose the shortest wire that is long enough to reach. Cut the wire with a side cutter or razor blade.



**FOR HEI WIRE SETS PROCEED TO STEP 3**  
**BOOTS/TERMINALS ONLY**  
Lubricate the end of the wire with a silicone spray lubricant, then slide a boot over the end of the wire. Pull the boot up the wire a minimum of 3 1/2" for stripping tool clearance.



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